

What Is Claimed Is:

1. A composite panel comprising:
  - a first flat face sheet, a second flat face sheet, a flat center core member joined to said first flat face sheet and said second flat face sheet, characterized in that
    - an end portion of said second flat face sheet is positioned shorter than end portion of said first flat face sheet; and
    - said center core member in a side of said end portion of said first flat face sheet is not joined to said first flat face sheet.
2. A composite panel according to claim 1, characterized in that
  - said end portion of said second flat face sheet is positioned shorter than end portion of said flat center core member.
3. A composite panel comprising:
  - a first flat face sheet, a second flat face sheet, a flat center core member joined to said first face sheet and said second flat face sheet, characterized in that
    - said first flat face sheet, said second flat face sheet, and said flat center core member are bent in a midway; and
    - each of said first flat face sheet and said second flat face sheet is respectively one sheet.

4. A bending processing method of a composite panel having the steps:

forming a first flat face sheet, a second flat face sheet, and a flat center core member joined said first flat face sheet and said second flat face sheet;

preparing a composite panel which is not joined to said flat center core member in a side of an end portion of said first face sheet;

installing said first flat face sheet to a stationary table and a first bending table to direct to said stationary table and said first bending table;

contacting a first bending table to said non-joined region of said second flat face sheet from an outer portion of said composite panel;

15 in a condition in which said stationary table is fixed to said composite panel and said second bending table is fixed to said non-joined region of said second flat face sheet, rotating said second bending table in a direction to separate from said center core member;

20 removing said flat center core member in a position in which said composite panel is bent with a V shape;

coating an adhesion agent to one of said second flat face sheet and an opposed face to said flat center core member; and

25 to adhere said flat center core member to said second flat face sheet, rotating said first bending table.

5. A bending processing method of a composite panel according

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to claim 4, characterized by

carrying out a fixing between said stationary table and  
said composite panel according to a vacuum adsorption pad; and

carrying out a fixing between said second bending table  
5 and said second flat face sheet according to a vacuum adsorption  
pad which is installed to said second bending table.

6. A bending processing method of a composite panel according  
to claim 4, characterized by

10 coating a coat of said adhesion agent to said flat center  
core member.

7. A bending processing method of a composite panel according  
to claim 6, characterized by

15 coating said coat of said adhesion agent to said V shape  
cutting portion .

8. A bending processing method of a composite panel  
according to claim 4, characterized by

20 mounting said composite panel in a condition in which said  
stationary table and said first bending table are arranged in  
a substantial horizontal condition.

9. A bending processing device comprising:

25 a stationary table for mounting a composite panel;  
a first bending table for mounting said composite panel  
in the same height of said stationary table and for rotating

in an upper and lower direction a side of said stationary table as a center;

5 a second bending table mounted on an upper face of said composite panel in an upper portion of said first bending table and for rotating in an upper and lower direction a side of said stationary table as a center;

a cutting machine for cutting a center core member of said composite panel and for moving in an axial direction of said first bending table; and

10 a coating device for coating an adhesion agent to any one of said center core member and a face sheet of said composite panel.

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